



Donaldson.
FILTRATION SOLUTIONS

Process Filtration From Pure to Sterile

(P)-GS

MAIN FEATURES & BENEFITS:

- Excellent material resistance towards Steam and aggressive media
- Regenerable by Back-flushing or ultrasonication
- High dirt holding capacity at low differential pressure and high flow rate
- Down to 1 μm for culinary steam
- For the filtration of steam, air and liquids



INDUSTRIES:



- Dairy



- Food & Beverage



- Fermentation



- Pharmaceutical



- Chemical

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Donaldson.
Ultrafilter

PRODUCT DESCRIPTION

The (P)-GS filter consists of a regenerable weldless filter pipe made from sintered stainless steel. The retention rate extends from 1 µm to 25 µm.

The (P)-GS filter retains contaminants, such as particles, abrasion of valves and sealings as well as rust. An improved steam quality ensures longer service life of the filters to be sterilized and increases the efficiency of the entire process. The (P)-GS filter element offers the possibility of a particularly economic filtration, since the filter medium can be regenerated by ultrasonic bath or by back-flushing. This is especially essential at high particle loads. The porosity level is more than 50 % which ensures high particle and dirt holding as well as a good flow rate at a low differential pressure.

The heavy-duty construction of the (P)-GS filter is designed to withstand a maximum differential pressure up to 5 bar. The filter may also be used in a temperature range of –20 °C up to 210 °C.

Typical applications for (P)-GS filter elements include:

Steam Filtration

- Breweries
- Chemical industry
- Pharmaceutical industry
- Food and beverage
- Aseptic packaging
- Electronic industry
- Dairy industry
- Plastic industry

Liquid Filtration

- Water filtration
- Chemicals
- Solvents
- Pharmaceutical industry
- Food and beverage
- Syrup
- Cosmetics
- Paints
- Salt- and Seawater
- Coolants

Gas Filtration

- Compressed air
- Carbon dioxide
- Nitrogen
- Tank Ventilation
- Highly aggressive gases

PRODUCT SPECIFICATIONS

Product Specifications

Filtration Surface*

- 0,05 m² per 250 mm element (10/30)

Temperature Range

- -50°C (-60°F) to 200°C (400°F)
- > 150°C (300°F) welded end caps required

**Maximum Differential Pressure
(Flow Direction: Outside to
Inside)**

- 5 bar (75 psid), independent of the system pressure or temperature

**Recommended Surface Loads
relating to Filtration Surface:**

Pore Size [µm]	Gases / Air [l/h] per 1 cm ²	Liquids up to 3 cp viscosity [l/h] per 1 cm ²	Saturated Steam [l/h] per 1 cm ²		
			2 bar	4 bar	6 bar
1	60 - 200	1,5 - 5	120	80	55
5	60 - 200	1,5 - 5	140	90	65
25	60 - 200	1,5 - 5	180	110	80

* For other element sizes see correction factor CF in section "Available end cap configurations"

RETENTION RATES

Retention Rates (Air, 20 °C, 90 Nm³/h, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	0,5	1,0	1,5 mm
5	1	2	2,0 mm
25	5	15	3,0 mm

Retention Rates (Steam, 121°C, 90 kg/h, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	0,5	1,0	1,5 mm
5	1	2	2,0 mm
25	5	15	3,0 mm

Retention Rates (Water, 20°C, 10/30 Element)

Pore Size [µm]	98% [µm]	100% [µm]	Minimum Thickness
1	2	12	1,5 mm
5	3	15	2,0 mm
25	12	35	3,0 mm

MATERIAL COMPLIANCE USA

All components of the (P)-GS filter element are FDA listed for food contact use in the **Code of Federal Regulations (CFR), Title 21**.

Filter Materials	CFR Title
Filter Matrix:	Stainless Steel 1.4404 211.65
End Caps:	Stainless Steel 1.4301 211.65
Bonding Material	Plastic Steel 177.2450
	Silicone 177.2600
O-Rings:	EPDM 177.2600
Alternatively:	Silicone 177.2600
	Buna N 177.2600
	PTFE over silicone 177.1550
	PTFE over viton 177.1550

All products have been inspected and released by Quality Assurance as having met the following requirements:

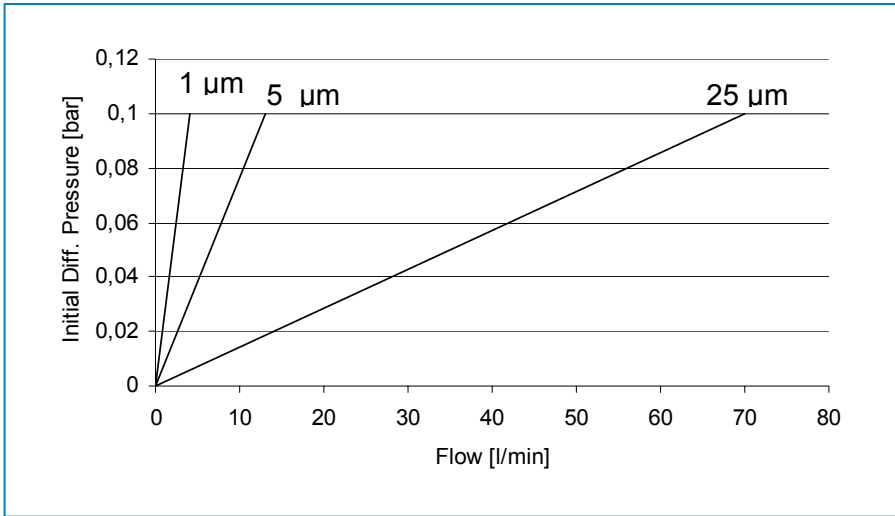
- All filters are fabricated without the use of binders, adhesives, additives or surface-active agents.
- All filter components based on plastics are non-toxic and are certified bio-safe in accordance with current USP Class VI Tests for Plastic.

MATERIAL COMPLIANCE EU

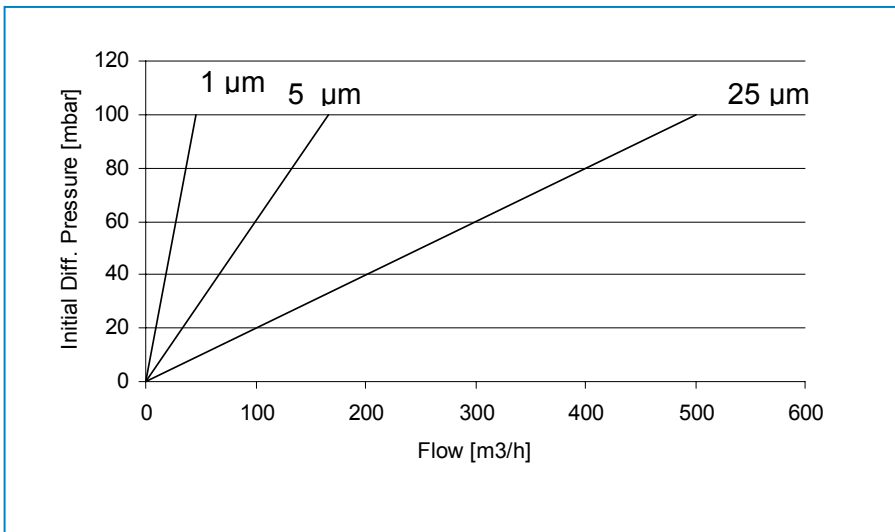
The Donaldson (P)-GS filter element is available with a silicone-based potting material which meets the guideline for Food Contact Use as given in **European Regulation (EC) Number 1935/2004**. This specific element is suited for Food Contact Use since all components meet the requirements of the 1935/2004/EC for materials and products intended to come in contact with food stuff (excluding o-rings).

For specific details on the O-rings, please contact your Donaldson Sales Engineer.

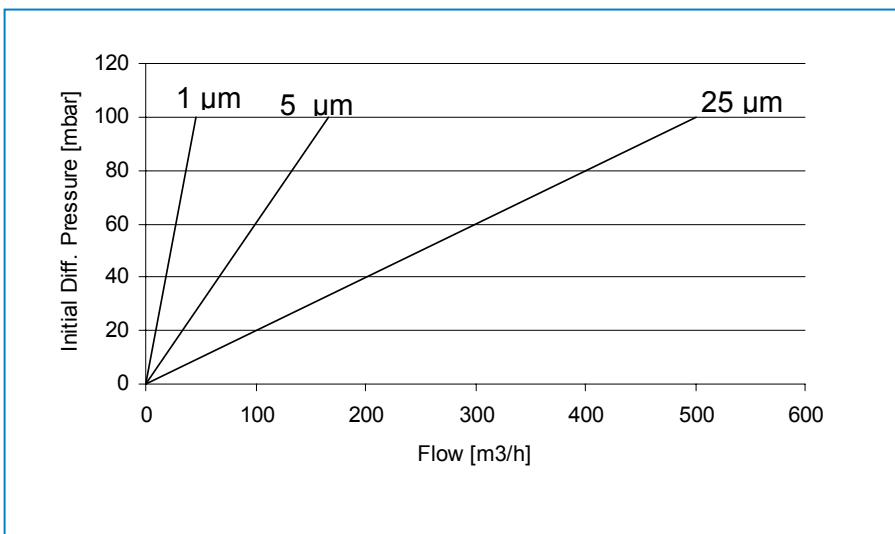
FLOW CHARACTERISTICS



(P)-GS, 10/30,
Deionised water, 20 °C



(P)-GS, 10/30, air, 20 °C,
1 bar absolute

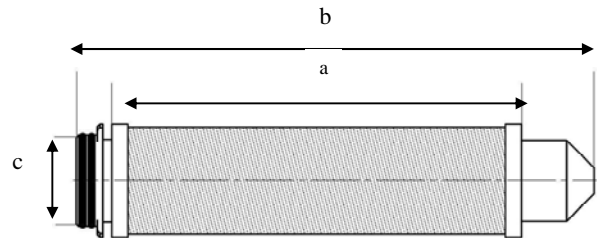


(P)-GS, 10/30, saturated
steam, 121 °C,
2 bar absolute

AVAILABLE END CAP CONFIGURATIONS

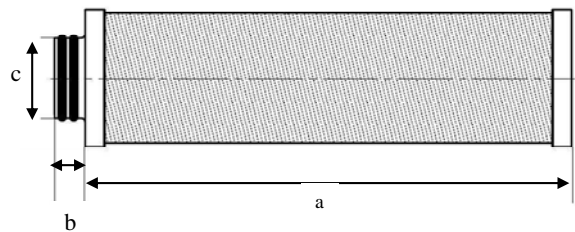
Dimensions (CODE 7 connection):

CODE 7						
Size	a		b		c	
	mm	inch	mm	inch	mm	inch
10"	250	9,84	315	12,40	56,5	2,22
20"	500	19,68	585	22,24	56,5	2,22
30"	750	29,53	815	32,08	56,5	2,22



Dimensions (uf plug connection):

uf – plug Connection							
Size	a		b		C*		CF**
	mm	inch	mm	inch	mm	inch	
03/10	76	2,99	87	3,42	30	1,18	0,12
04/10	104	4,09	118	4,64	30	1,18	0,17
04/20	104	4,09	118	4,64	37	1,46	0,19
05/20	128	5,04	142	5,59	37	1,46	0,25
05/25	128	5,04	142	5,59	37	1,46	0,32
07/25	180	7,08	194	7,64	37	1,46	0,47
05/30	128	5,04	144	5,67	61	2,40	0,46
07/30	180	7,08	196	7,71	61	2,40	0,68
10/30	254	10	270	10,63	61	2,40	1,00
15/30	381	15	397	15,63	61	2,40	1,55
20/30	510	20	526	20,63	61	2,40	2,10
30/30	764	30	780	30,63	61	2,40	3,28
30/50	764	30	780	30,63	89	3,50	5,89



* Plug-type connection with double o-ring

** Correction factor Filtration surface & Flow rate

Technical alterations reserved 04/2009

- For information on integrity test equipment or integrity test services, please contact your Donaldson Sales Engineer and visit our website at www.donaldson.com!

